



VKM 33002

Technical Bulletin – April 2010

VKM 33002



CITROEN Berlingo, BX, Evasion, Jumper, Jumpy, Xantia, XM, Xsara, ZX
PEUGEOT 306, 405, 406, 605, 806, Boxer, Expert, Partner
FIAT/LANCIA Ducato, Scudo, Ulysse, Zeta



FITTING RECOMMENDATIONS – Mandatory refit of the plastic cover



OE #: PSA: 5751.38

FIAT: 9627860780

| CAR MAKER | MODEL | ENGINE | ENGINE CODES |
|-----------|--|-----------------------------------|--------------------|
| CITROEN | Berlingo, BX, Evasion, Jumper, Jumpy, Xantia, XM, Xsara, ZX, | 1.8 D, 1.9 D/SD/TD, 2.1 TD, | XUD7, XUD9, XUD11, |
| PEUGEOT | 306, 405, 406, 605, 806, Boxer, Expert, Partner | 1.9 D/DT/SLD/SRDT/TD/SL, 2.1 D/TD | XUD7, XUD9, XUD11 |
| FIAT | Ducato, Scudo, Ulysse | 1.9 D/TD, 2.1 TD | XUD9 |
| LANCIA | Zeta | 2.1 TD | P 8 C |



Plastic cover removed

Plastic cover installed





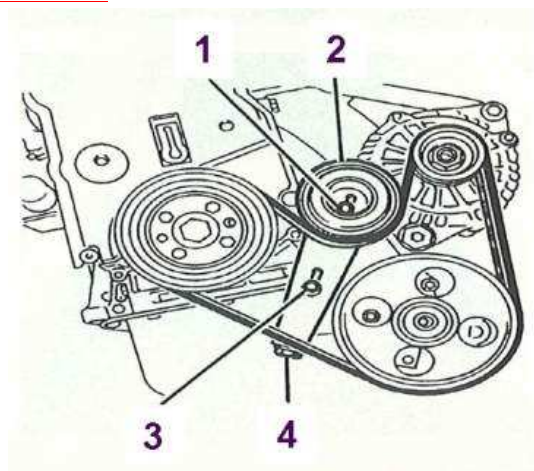
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VKM 33002 Fitting instructions

- 1) Loosen the retaining bolt (1) and the bolt fixed on the tensioner (3).
- 2) Release the tension (4), and remove the old belt, and tensioner (2).
- 3) Fit a **NEW** belt and the new tensioner.
- 4) Finger tighten the retaining bolts.
- 5) Follow the vehicle manufacturers recommendation, on setting the required tension.
- 6) Torque the retaining bolts, as per vehicle manufacturers recommendations.
- 7) Install the the plastic cover, ensuring that it is secured.



Warning:

When fitting the new tensioner, it is **ALWAYS** necessary to fit the **NEW** plastic cover to avoid bearing wear and to make sure that no contamination (water ingress, dust...) could affect the bearing.

If the **NEW** cover is not installed correctly after adjusting the bearing, then there is a high risk of contamination!
This will severely reduce the life of the tensioner!



Worn bearing due to the plastic cover not being refitted!

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